



# Heavy Gauge Stamping

Working with carbon, low carbon, stainless, coated, high strength, galvanealed steel, aluminum, and other specialty metals, Armor Metalstamp provides heavy gauge stamping for various industries.

Our facility features presses with up to a 1500-ton press rating and manufactures metal parts with materials ranging up to .625" in thickness, with traceability of materials throughout the manufacturing process.

Armor Metalstamp specializes in progressive and multi-operational dies to accommodate your heavy gauge production needs. We have in-house die design and build capability using CAD and CNC machines.

## Specifications

<b>Production Method:</b> Progressive Die Transfer	Single Hit	<b>Part Material Thickness:</b> 0.020 " to .625 "	
<b>Production Capabilities:</b> High Strength First Operation Blanks	Heavy Gauge	<b>Tolerance:</b> + 0.002"	
<b>Stamping Features:</b> Blanking Countersunk Embossed In Die Fastener	Deep Draw Coining Shape Critical Extrusions	<b>Production Volume:</b> High Volume Long Run Low Volume Prototype to Production	Large Scale Production Small Run
<b>Press Range:</b> 45 Presses 100 tons to 1500 tons		<b>Materials:</b> Carbon Steel Low Carbon Steel Stainless Steel Coated Steel	High Strength Steel Galvanealed Steel Aluminum Other Specialty Metals
<b>Part Length:</b> Up to 36"		<b>Additional Services Provided:</b> Assembly Deburring Heat Treating Tapping Design	Washing Coating Plating Welding Consulting
<b>Part Width:</b> Up to 72"			

## Contact us today



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