



ARMOR CONTRACT

Equipment and Capabilities List

Category	Description	Brand Name	Machines	Material Capabilities
Punching	Coma-557-CNC Turret Press	Amada	1	58 Station 48" X 96" X 55 Ton
Beveler		Trumph	1	1/2" X 45 deg.
Pipe Beveler				
Burning	Fine Plasma	Komatsu	1	.87" Carbon/.50" Stainless
Burning	Plasma Hand Cutter	Magna Graph w/Pak 5XR	1	46" Radius - .50" Capacity
Burning	Plasma Hand Cutter	Magna Graph w/Pak 5XR	4	.50" Capacity
Crane	Jib		6	1/2 Ton Capacity
Crane	Overhead		4	5 Ton
Crane	Overhead		8	10 Ton
Crane	Overhead		1	7.5 Ton
Crane	Overhead		1	30 Ton
Crane	Bridge	Detroit	1	3 Ton
Drill Press		Delta Rockwell	4	5/8" Capacity
Drill Press		Delta Rockwell	9	20" Capacity
Drill Press		Fosdick	1	18" X 36" table
Drill Press	Radial Arm Drill	Ikeda	1	51" Nose to Base
Drill Press		Powermatic	2	40" Nose to Base
Drill Press	Heavy Duty Drilling	Sibley	1	26" Capacity
Finish System	Finish Paint Booth		1	30' width X 20' length X 10' tall
Finish System	Top Coat Booth		1	23' width X 30' length X 14' tall
Finish System	Primer Booth		1	23' width X 30' length X 14' tall
Finish System	Low Volume/High Pressure Painting		1	
Finish System	540' Powder Coating Line		1	Up to 24' long X 2.5' wide X 5' high
Finish System	Batch Oven		1	10' X 10' X 16'
Finish System	Batch Oven		1	8' X 8' X 12'
Finish System	Batch Painting Booth		1	10' X 20' X 20'
Finish System	Batch Painting Booth		1	8' X 10' X 10'
Finish System	Wash Bay		1	10' X 10' X 20'
Shot-blast	Booth		1	26' width X 44' length X 14' tall
Sandblast	Tray	Gutmann	1	36" X 60"
Sandblast	Tumbler	WW Sly	1	19" X 54"
Laser	2000 Watt Laser	Amada	1	
Grinding		Okamoto	1	
Laser	4000 Watt Laser	LVD	1	60" throat
Lathe		LeBlond		



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Category	Description	Brand Name	Machines	Material Capabilities
Vertical Mill	Bridgeport	Seiko	2	24" X 72"
Vertical Mill	Bridgeport	Mechanicy	1	
Press Brake	9-axis CNC 12' Bed	Amada	1	242 Ton
Press Brake	Brake	Cincinnati	1	16' X 600 Ton
Press Brake	230CD 10 Hydraulic	Cincinnati	2	Overall Die Surface 12' 230 Ton
Press Brake	Leaf Brake	Dries and Krump	1	10' Hand Brake
Press Brake	Box and Pan Brake	Dries and Krump	1	4'
Press Brake	FBD1035-NT 10' Bed 100 Ton 5 axis back-gauge	Amada	1	
Punch Press	Punch	Johnson	1	27" X 35" bed X 77 Ton
Punch Press	Straight Side	Warco	1	60" X 96" X 250 ton
Punch Press	Punch (Panel Shop)	Whitney	1	15 Ton
Punch Press	Punch	Whitney	1	30 Ton
Punch Press	Punch	Strippit FC1250MXP/30	1	33 Ton 50' X 80' travel
Forming Press	Forming	Roper Whitney AB1311 KO	1	13', 11 gauge capacity
Rolls	Pinch Roll	Pyramid	1	3' X 1/8" capacity
Rolls	Sheet Metal Roller	Roger Whitney	1	36" X 16GA
Rolls	Pinch Roll	Webb	1	10' X 3/16" capacity
Rolls	Plate Roll	Webb	1	6' X 3/8" capacity
Saw	Miter Band Saw	Peerless	1	10' X 6" capacity
Saw	Power Hacksaw	Peerless	2	
Saw	Horizontal Bandsaw	Wells	1	14" X 14" capacity
Saw	Cut-off saw	Wells	1	16"
Saw	Vertical Band Saw	Marval	1	16"
Shears	Square	Cincinnati	1	12' X 1/2" capacity
Shears	Square	Cincinnati	2	12' X 3/8" capacity
Shears	Mechanical	Cincinnati	1	.25" M.S. - 12' Long
Shears	Mechanical	Cincinnati	1	.1875" 316 S. S. - 10' Long
Shears	Circle	Kling-Rotary	1	1/4" capacity
Shears	Angle	Whitney	1	6" X 6" X 1/2" capacity
Welders	Tig	Lincoln, Miller, Powcon	20	Amperage to 450 Amps
Welders	Tig	Linde, Lincoln, Miller	75	Amperage to 400 Amps
Welders	Tig	Miller	48	300 Amp
Welders	Tig	Miller	5	200 Amp
Welders	Mig	Mig	25	200 Amp
Welders	Spot Welders	Peer and Federal	3	Up to 75 kva
Welders	Stud Welders		1	Up to 1/2" capacity



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